

For heavy-duty industrial cleaning and hazardous dust collection





The tougher the cleaning, the better the vacuum cleaner needs to be. This is why so much thought has gone into the design of the IVB 965-21 SD. With 7200 ltr. per minute of air flow, and 3000 W of maximum power, it is capable of fast, productive cleaning of dirt, metal chips and liquid spills. At the same time, it can be fitted with H-Class filtering for use where the dust may be potentially hazardous. But the real edge over the competition can be seen in the practical 'sit-down' system for emptying the container, and in the special design features that make the work just that much easier. A range of 38 mm and 50 mm accessories are available and makes it possible to handle all kind of jobs.

- Two motor industrial performance
- XtremeClean fully automatic filter cleaning system for high efficiency also in H class
- Big surface filter for high efficiency and low maintenance costs
- Stainless steel sit down container for easy handling and disposal
- 10 meter cable for a large working radius
- Disposal bag standard
- Socket for automatic on/off (only -2H/M model)



Picture shown may not represent model quoted

• Standard equipment

Included accessories		Ref. no.	Min. required	IVB 965-0L SD XC 230/1/50 EU	IVB 965-2H/M SD XC 230/1/50 EU
Filter					
	FILTER ELEMENT D275X187 H-CLASS	107400564	1		•
	FILTER ELEMENT D275X187 PET NANO M-CLASS	107400562	1	•	
Disposal Bag					
	DISPOSAL BAG ATTIX 7 5 PCS	302001480	1	•	•
Safety Filter Bag					
	SAFETY FILTER BAG H ATTIX 9. 5 PCS	302003473	1		•



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Model	IVB 965-0L SD XC 230/1/50 EU	IVB 965-2H/M SD XC 230/1/50 EU
Ref. no.	302002916	302002917

PRODUCT FEATURES

Tube holder	•	•
Softstart	•	•
Tool tray	•	•
Anti-static system	•	•
Motor speed control	•	•
Robust steel chassis	•	•
Low working sound level	•	•
Stainless steel container	•	•
MultiFit accessory system	•	•
Genuine rubber mains cable	•	•
Washable PET fleece filter	•	
Automatic on/off - electric tools		•
Big wheels and convenient grip	•	•
H-class hazardous dust approval		•
XtremeClean filter cleaning	•	•
Storage of accessories	•	•
Cable storage	•	•
Disposal bag 1 pcs	•	•










Technical specifications	IVB 965-0L SD XC 230/1/50 EU	IVB 965-2H/M SD XC 230/1/50 EU
Grounded	YES	YES
Voltage (V)	220-240	220-240
Frequency (Hz)	50-60	50-60
IP protection class	IPX4	IPX4
Dust class	L	H/M
Rated power (W)	2x1200	2x1200
Suction power end of tube (W)	270	270
Airflow without hose (l/sec.)	120	120
Vacuum (kPa)	23	23
Vacuum max (kPa)	23	23
Sound pressure level at 1.5 m (dB(A) ISO 3744)	67	67
Container capacity (l)	50	50
Main filter type	PET Nano	Paper/Glass Fibre
Main filter area (cm ²)	7800	7800



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Technical specifications	IVB 965-0L SD XC 230/1/50 EU	IVB 965-2H/M SD XC 230/1/50 EU
Inlet (mm)	50 MultiFit	50 MultiFit
Length x width x height (mm)	615x690x990	615x690x990
Weight (kg)	45	45

● Standard equipment, ○ Supplementary accessories, □ Mountable equipment











Accessories	Ref. no.	Min. required	IVB 965-0L SD XC 230/1/50 EU	IVB 965-2H/M SD XC 230/1/50 EU
System 50 Tube				
 ADAPTER Ø50-36MMX125	40452	1	○	○
 CURVED ALU EXT.TUBE D50X1000	15335	1	○	○
 CURVED HAND TUBE Ø50-36MM	15341	1	○	○
 ELBOW 90 Ø 50MM	5089	1	○	○
 SUCTION TUBE 2PCS Ø50 525MM PVC	5152	1	○	○
System 50 Brush/Universal Nozzle				
 COARSE DIRT NOZZLE Ø50X175 PP	5153	1	○	○
 COARSE DIRT NOZZLE Ø50X200MM ALU	41100	1	○	○
 ROUND BRUSH NOZZLE INNER DIA Ø58MM	40458	1	○	○
System 50 Vac Floor Nozzle				
 BRUSH STRIPS FOR 15343	15347	1	○	○













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Accessories		Ref. no.	Min. required	IVB 965-0L SD XC 230/1/50 EU	IVB 965-2H/M SD XC 230/1/50 EU
	FLOOR NOZZLE ALU. 500XØ50MM DRY	15343	1	○	○
	FLOOR NOZZLE Ø50X350 PVC	6077	1	○	○
	NOZZLE ALU. 500XØ50MM WET	15344	1	○	○
	RUBBER STRIPS FOR 15344	15346	1	○	○
System 50 Crevice/Cone Nozzle					
	CREVICE NOZZLE Ø50X370 PE	7102	1	○	○
	DIAGONAL TUBE NOZZLE Ø50 RUBBER	7868	1	○	○
	FLAT NOZZLE RUBBER Ø50MM	31244	1	○	○
	ROUND NOZZLE Ø50MM RUBBER	19936	1	○	○
Vac Nozzle Fixed					
	BRUSH STRIP 1 PCS FOR FIXED NOZZLE	7993	1	○	○
System 38 Crevice/Cone Nozzle					
	PIPE CLEAN NOZZLE Ø38 R120-200MM	8054	1	○	○
	TOOL ADAPTER 38/50 MM	302002884	1	○	○







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Accessories		Ref. no.	Min. required	IVB 965-0L SD XC 230/1/50 EU	IVB 965-2H/M SD XC 230/1/50 EU
System 50 Hose Vacuum Cleaner					
	AS HOSED50X4000MM	15815	1	○	○
	CHIPS HOSE Ø50X4000MM	15182	1	○	○
	HOSE HEAT RESIST. Ø 50X4000MM	11061	1	○	○
	METAL HOSE Ø50X4000MM	15013	1	○	○
	UNI. HOSE Ø50X4000MM EVA/ABS	15358	1	○	○
System 38 Tube					
	CURVED HAND TUBE D38 MM SS	302002889	1	○	○
	EXTEN TUBE THERMAL INSULATE Ø38X2000MM	15339	1	○	○
	EXTEN TUBE THERMAL INSULATE Ø38X2500MM	15340	1	○	○
System 36 Tube					
	ADAPTER TUBE STRAIGHT AS Ø36MM	29457	1	○	○
Other					
	CHIP COLLECTION BASKET Ø392X390 SS	302001612	1	○	○

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Accessories		Ref. no.	Min. required	IVB 965-0L SD XC 230/1/50 EU	IVB 965-2H/M SD XC 230/1/50 EU
	SPARK EXTINGUISHER Ø50	34591	1	○	○
Vacuum Accessory Set					
	CHIP SET D50MM	61681	1	○	○
	INDUSTR. FLOOR SET Ø36MM 4-PCS	63214	1	○	○
	INDUSTR. FLOOR SET Ø50MM 6-PCS	63216	1	○	○
	WORKSHOP SET Ø36MM 6-PCS	302000927	1	○	○
System 38 Vac Floor Nozzle					
	OVEN NOZZLE 400X Ø38MM	63380	1	○	○
	SCRAPER FOR 63380	64930	1	○	○
Accessory Kit					
	ANTISTAT KIT 38MM	80601000	1	○	○
	MAC/FLOOR KIT 38MM POLYUR. MUL	80601200	1	○	○
	MAC/FLOOR KIT 38MM RUBBER MULT	80601300	1	○	○
	MACH. KIT 38MM POLYURETHANE MU	80601100	1	○	○
Filter					

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Accessories		Ref. no.	Min. required	IVB 965-0L SD XC 230/1/50 EU	IVB 965-2H/M SD XC 230/1/50 EU
	FILTER ELEMENT D275X187 H-CLASS	107400564	1		•
	FILTER ELEMENT D275X187 PET NANO M-CLASS	107400562	1	•	
Disposal Bag					
	DISPOSAL BAG ATTIX 7 5 PCS	302001480	1	•	•
System 38 Hose Vacuum Cleaner					
	UNI. SUCTION HOSE Ø38X4000MM EVA	302002796	1	○	○
Sack Filter					
	CLOTH FILTER INSERT	302002894	1	○	○
Safety Filter Bag					
	SAFETY FILTER BAG H ATTIX 9. 5 PCS	302003473	1		•
Exhaust Air Collector					
	EXHAUST FITTING KIT D50 ATTIX 9	107409036	0	○	○